



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3512-041
Job Sheet 188338



Part No: D3512-041

Job Qty: 24 pcs

DAS
21
9-88

Part Name: Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Created By: Jesse White

Due Date: 2/8/19

Type: SOLD

Description: SIOP

Note: URF18-745 DWG D3512 REV.D IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV:E12 DD VERF:JFS IPP REV:D
18.10.12 BACK TO REV.D DD VERF:RG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	24 pcs	2/8/19		0.00	2.40	Large Fab - 1		JBC
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
120	Large Fab - Welded Assy-2-B4B	24 pcs	2/8/19		0.00	9.23	Large Fab - 1 - B4B		JBC
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
130	QC 9	24 pcs	2/8/19		0.00	0.00	QC 9 - 10		B
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
140	QC 5	24 pcs	2/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		

			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 38	
			QC 5 - 42	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	CL
			QC 5 - 30	
142 Handfinish - 4-1-Assembly-B4B	24	2/8/19	Handfinish - 4 - 1 - B4B	AS 19-3-6
pcs		0.00 1.93	Handfinish - 4 - 10 - B4B	
			Handfinish - 4 - 11 - B4B	
			Handfinish - 4 - 12 - B4B	
			Handfinish - 4 - 13 - B4B	
			Handfinish - 4 - 14 - B4B	
			Handfinish - 4 - 15 - B4B	
			Handfinish - 4 - 2 - B4B	
			Handfinish - 4 - 3 - B4B	
			Handfinish - 4 - 4 - B4B	
			Handfinish - 4 - 5 - B4B	
			Handfinish - 4 - 6 - B4B	
			Handfinish - 4 - 7 - B4B	
			Handfinish - 4 - 8 - B4B	
			Handfinish - 4 - 9 - B4B	
144 QC 5	24	2/8/19	QC 5 - 10	
pcs		0.00 0.00	QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 38	
			QC 5 - 42	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	24	2/8/19	Packaging 3 - 1 - B4B	DAS
pcs		0.00 0.00	Packaging 3 - 2 - B4B	6 FEB 07 2019
			Packaging 3 - 3 - B4B	9-89
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Plex 1/25/19 11:23 AM Dart.Hadley.Shannon	

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	24 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	D45 21 3-10
				QC 21 - SA - 70	
Part Op 110 - Weld per dwg A/R Hardcoat S.S. Batch: <u>2059B</u> HARDCOAT BATCH: _____ Descriptions: 120 - Weld per dwg A/R S.S. rod Batch: _____ 130 - QC9- Inspect visual per QSI004- Fusion Welds 140 - QC5- Inspect part completeness to step on W/O 142 - Assemble as per dwg - Coat wearplate with rockguard as per Dwg and note #10 Batch: <u>5144835</u> 144 - QC5- Inspect part completeness to step on W/O 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3512-1	Wearplate	24 Ea (1 ea)	110-Large Fab - Welded Assy-1	148668	
D3512-3	Spacer	24 pcs (1 ea)	110-Large Fab - Welded Assy-1	145684	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	D3512-1	24	3	0	
	D3512-3	24	41	0	
Part Specifications					
Specifications could not be found.					



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D3512-041
Job Sheet 188338



Part No: D3512-041

Job Qty: 10 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 2/8/19

Created By: Jesse White

Type: Stock *Sold*

Description: SIOP

Note: URF18-745 DWG D3512 REV.D IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV.E12 DD VERF:JFS IPP REV:D
18.10.12 BACK TO REV.D DD VERF:RG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/8/19	0.00	0.00	Start Up Large Fab-1		
110	Large Fab	10 pcs		2/8/19	0.00	1.00	Large Fab 7		
120	Large Fab	10 pcs		2/8/19	0.00	3.85	Large Fab 1		
130	QC	10 pcs		2/8/19	0.00	0.00	QC9		
140	QC	10 pcs		2/8/19	0.00	0.00	QC5		
142	HandFinish	10 pcs		2/8/19	0.00	0.81	HandFinish4		
144	QC	10 pcs		2/8/19	0.00	0.00	QC5		
150	Packaging	10 pcs		2/8/19	0.00	0.00	Packaging3-1		
160	QC21-SA	10 Ea		2/8/19	0.00	0.00	QC21		

Part Op 110 - 2059B HARDCOAT BATCH: _____

Descriptions: 142 - Coat wearplate with rockguard as per Dwg and note #10 Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	10 Ea (1 ea)	90-Start up Operation	
D3512-3	Spacer	10 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	10	8	0
	D3512-3	10	5	0

Part Specifications

Specifications could not be found.

Plex 1/8/19 11:37 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date :	Sequence #:	QTY Affected :	MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator

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CANADA
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Container No: S151155
Part: D3512-041
Job No: 188338
Serial No/Batch: S151155
Revision: D
Inspector:
Exp Date:
Instructions: Various STC's

FAULT CATEGORY

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up

☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Process improvement ☐

Human Factors ☐

Other/Details:

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